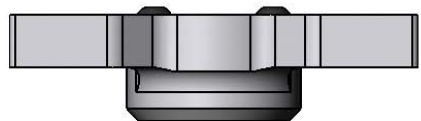
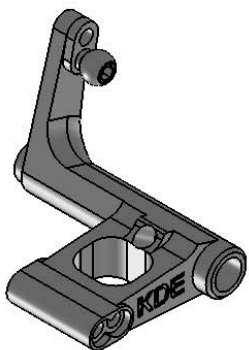


TREX600P THRUSTED METAL BEARING BLOCKS AND ELEVATOR LEVER SET

AT600P-MBB (AL 6061-T6)



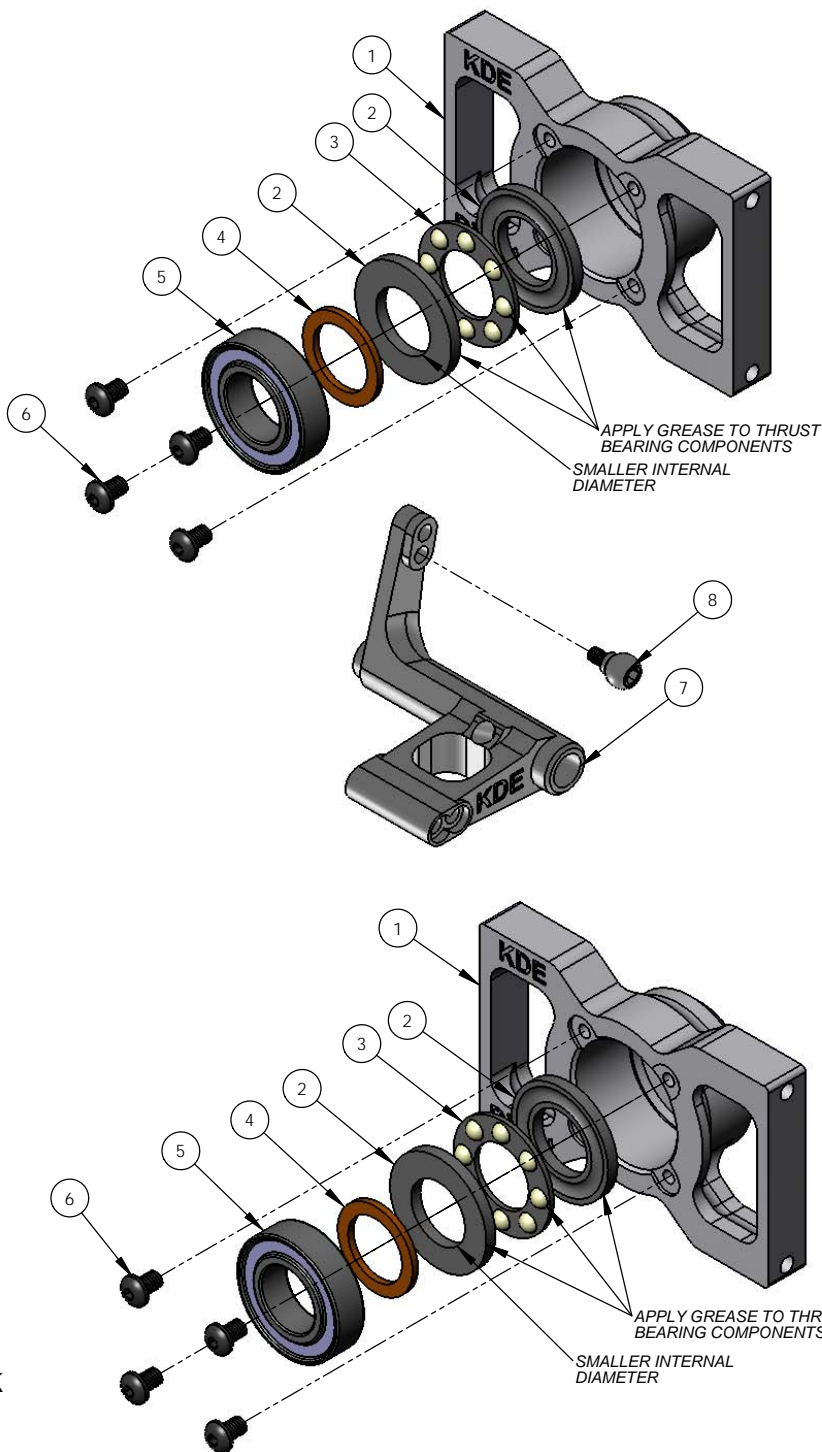
UPPER METAL BEARING BLOCK



ELEVATOR LEVER UPGRADE



LOWER METAL BEARING BLOCK



ITEM NO.	DESCRIPTION	QTY.
1	KDE DIRECT TREX 600E PRO SERIES THRUSTED METAL BEARING BLOCK	2
2	THRUST BEARING RACE 18MM	4
3	THRUST BEARING BALL CONTAINER 18MM	2
4	THRUST BEARING SPACER 10x14x1MM	2
5	RADIAL BALL BEARING 6800ZZ	2
6	M2.5 x 0.45 x 4MM BUTTON HEAD SOCKET HEAD CAP SCREWS	8
7	KDE DIRECT TREX 600E PRO SERIES ELEVATOR LEVER UPGRADE	1
8	ALIGN LINKAGE BALL B (M3 x 3MM) (PROVIDED IN ORIGINAL KIT)	1

NOTE: THE THRUSTED METAL BEARING BLOCKS HAVE BEEN CNC MACHINED TO PRECISE TOLERANCES FOR THE BEARINGS. WHEN INSERTING THE RADIAL BEARINGS, ALIGN THE BEARING TO THE BORE ACCURATELY AND THEN PRESS IN BY HAND. BE CAREFUL TO ONLY APPLY PRESSURE TO THE OUTER-EDGE OF THE BEARING TO PREVENT DAMAGE TO THE INTERNAL COMPONENTS. DO NOT PUSH ON THE INNER, ROTATING RACE OF THE BEARING DURING INSTALLATION.

THE RADIAL BEARING IS DESIGNED TO FLOAT VERTICALLY IN THE BEARING BLOCKS, WHICH ALLOWS ALL AXIAL FORCES TO BE TRANSFERRED TO THE THRUST BEARINGS.

APPLY A SMALL AMOUNT OF MEDIUM-STRENGTH LOCTITE (BLUE 243 OR EQUIVALENT) TO THE OUTER SURFACE OF THE RADIAL BEARING AND THE BUTTON HEAD SOCKET HEAD CAP SCREWS TO HOLD IT IN PLACE DURING INSTALLATION. THIS WILL PREVENT THE BEARINGS FROM FALLING OUT DURING INSTALLATION/REMOVAL OF THE MAIN DRIVE GEAR ASSEMBLY, WHILE STILL ALLOWING THE RADIAL BEARING TO FLOAT AXIALLY UNDER HIGH LOADS OF FLIGHT. **DO NOT** USE BEARING RETAINER OR HIGH-STRENGTH LOCTITE FOR THE INSTALL.

APPLY ANY BEARING-QUALITY, SYNTHETIC OR SILICON-BASED GREASE TO THE THRUST BEARING COMPONENTS BEFORE INSTALLATION.

THE INCLUDED **ELEVATOR LEVER UPGRADE** PROVIDES OPTIMAL LINKAGE GEOMETRY TO THE ELEVATOR SERVO AND PREVENTS INTERFERENCE ISSUES WITH THE THRUSTED METAL BEARING BLOCKS. FOR THE INSTALL, USE THE ORIGINAL M3 X 3MM LINKAGE BALL B (PROVIDED WITH THE STOCK ELEVATOR LEVER) AND INSTALL ON THE ARM TOWARDS THE CENTER OF THE HELICOPTER (SEE FIGURE FOR REFERENCE).



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AT600P-MBB